

Protective Marine **Coatings**

QUIK-KICK® EPOXY ACCELERATOR

B60V200

Revised 12/09

PRODUCT INFORMATION

Quik-Kick Epoxy Accelerator is designed for use in select Sherwin-Williams epoxy coatings to enhance drying times. Use up to 4 oz of Quik-Kick Epoxy Accelerator to 1 mixed gallon of the respective coating. Add Quik-Kick Epoxy Accelerator immediately after catalyzing.

Please note that the use of Quik-Kick Epoxy Accelerator:

Packaging:

Quarts and Gallons

- Will shorten the pot life (working time) of the material
- May cause premature yellowing of the coating
- May cause brittleness of the coating

Shelf Life: 1 year, unopened Store indoors at 40°F (4.5°C) to 100°F (38°C).

| | Standard Product | 4 oz. Quik-Kick Accelerator | Standard Product | 4 oz./gal. Accelerator |
|--|--|---|--|--|
| Macropoxy HS | | | | |
| Touch Recoat Pot Life | @ 50°F (10°C) 7 hours 24 hours 6 hours | @ 50°F (10°C) 5 hours 7 hours 1.5 hours | @ 77°F (25°C) 5 hours 18 hours 2 hours | @ 77°F (25°C) 1 hours 3.5 hours 1 hours |
| Macropoxy 646 | @ 25°5 (4.7°C) | @ 40°E (4 E°C) | @ 77°F (05°C) | @ 77% (05%) |
| Touch Recoat Pot Life | @ 35°F (1.7°C) 4-5 hours 48 hours 10 hours | @ 40°F (4.5°C) 1-2 hours 24 hours 4 hours | @ 77°F (25°C) 2 hours 8 hours 4 hours | @ 77°F (25°C) 30 min. 3.5 hours 2 hours |
| Pro Industrial High Performance Epoxy | | | | |
| Touch Recoat Pot Life | @ 50°F (10°C) 10 hours 36 hours 2.5 hours | @ 50°F (10°C) 4.5 hours 21 hours 1.5 hours | @ 77°F (25°C) 8 hours 8 hours 2 hours | @ 77°F (25°C) 2.5 hours 5 hours 1 hour |
| Recoatable Epoxy Primer | | | | |
| Touch Recoat Pot Life | @ 35°F (1.6°C) 1 hour 6 hours 9 hours | @ 35°F (1.6°C) 1 hour 4 hours 7 hours | @ 77°F (25°C) 15 minutes 2 hours 8 hours | @ 77°F (25°C) 15 minutes 2 hours 5 hours |
| Fast Clad FD Epoxy | @ 50°E (40°C) | @ 50°E (10°C) | @ 77°E (25°C) | @ 77°E (25°C) |
| Touch Recoat Pot Life | @ 50°F (10°C) 3 hours 8 hours 6 hours | @ 50°F (10°C) 1 hour 6 hours 3 hours | @ 77°F (25°C) 1 hours 3 hours 4 hours | @ 77°F (25°C) 30 minutes 2 hours 2 hours |
| Tile Clad HS | | | | |
| Touch Recoat Pot Life | @ 55°F (13°C) 3 hours 6 hours 4 hours | @ 55°F (13°C) 1 hour 5 hours 2 hours | @ 77°F (25°C) 1 hour 2 hours 4 hours | @ 77°F (25°C) 1 hour 2 hours 2 hours |
| Epolon II Multi-Mil | @ F0°F (40°C) | @ F0°F (40°C) | @ 77°E (26°C) | @ 77°F (25°C) |
| Touch Recoat Pot Life | @ 50°F (10°C) 4 hours 24 hours 4 hours | @ 50°F (10°C) 4 hours 8 hours 2 hours | @ 77°F (25°C) 3 hours 18 hours 4 hours | @ 77°F (25°C) 3 hours 8 hours 2 hours |
| Epolon II Rust Inhibitive Primer @ 50°F (10°C) | | | | |
| Touch Recoat Pot Life | 5 hours 24 hours 4 hours | @ 50°F (10°C) 2 hours 12 hours 2 hours | @ 77°F (25°C) 4 hours 18 hours 4 hours | 1 hour 8 hours 1 hour |
| TarGuard Coal Tar Epoxy | | | | |
| Touch Recoat Pot Life | @ 50°F (10°C) 14 hours 48 hours 2 hours | @ 50°F (10°C) 3-1/2 hours 24 hours 1 hour | @ 77°F (25°C) 8-10 hours 18 hours 2 hours | @ 77°F (25°C) 3-1/2 hours 16 hours 1 hour |

DISCLAIMER

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